This quilt has many parts and pieces and this will make your piecing life easier.

**Fabric 1 – 1¼ yds.**
Cut 13 – 3¼” x WOF strips
  Subcut 151 – 3¼” x 3¼” squares for half square triangles

**Fabric 2 – ½ yd.**
Cut 1 – 2½” x WOF strips
  Subcut 8 – 2½” x 2½” squares cut once diagonally for end triangles.
Cut 4 – 2½” x WOF strips
  Subcut 60 – 2½” x 2½” squares for block corners

**Fabric 3 – ¾ yd.**
Cut 1 – 9¾” x WOF strip
  Subcut 2 – 9¾” x 9¾” squares cut once diagonally for corner triangles
Cut 2 – 5½” x WOF strips
  Subcut 13 – 5½” x 5½” squares cut once diagonally for side setting blocks

**Fabric 4 – 2½ yds.**
First clip and tear away the selvages.
Then find a repeating motif and measure and mark
4 – 8½” matching sections across the width of the fabric.
Clip and tear 4 – 8½” x LENGTH of fabric strips for outer border.

**Fabric 5 – 1 yd.**
Cut 12 – 2½” x WOF strips
  Subcut 36 – 2½” x 12½” strips for sashings

**Fabric 6 – ¾ yd.**
Cut 1 – 3¼” x WOF strips
  Subcut 9 – 3¼” x 3¼” squares for half square triangles
Cut 1 – 2½” x WOF strips
  Subcut 6 – 2½” x 2½” squares cut once diagonally for sashings squares
Cut 9 – 2½” x WOF strips
  From 1 strip cut 12 – 2½” x 2½” squares for sashings corners
  Set aside the remaining 8 strips for binding.

**Fabric 7 – ½ yd.**
Cut 1 – 4½” x WOF strip
  Subcut 7 – 4½” x 4½” squares for block centers
From remainder of strip cut 2 – 3¾” x 3¾” squares cut once diagonally for center triangles
Cut 1 – 3¼” x WOF strip
  Subcut 10 – 3¼” x 3¼” squares cut once diagonally for center triangles

**Fabric 8 – ¼ yd.**
Cut 1 – 4½” x WOF strip
  Subcut 6 – 4½” x 4½” squares for block centers
Cut 1 – 3½” x WOF strip
  Subcut 8 – 3½” x 3½” squares cut once diagonally for center triangles

**Fabric 9 – F8.**
Cut 1 – 4½” x WOF strip
  Subcut 4 – 4½” x 4½” squares for block centers

**Fabric 10 – ¼ yd.**
Cut 1 – 4½” x WOF strip
  Subcut 4 – 4½” x 4½” squares for block centers
Cut 2 – 3¼” x WOF strips
  Subcut 18 – 3¼” x 3¼” squares for half square triangles

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**Porcelain**

*3 Sisters*

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**Quilters Basics**
Read instructions before beginning a project.
All instructions include a ¼” seam allowance.
Press as you go. Press seams in one direction.
22” measurement is approximate.
Fabric 11 – ½ yd.
Cut 2 – 3¾”xWOF strips
Subcut 14 – 3¾”x3¼” squares cut once diagonally for center triangles
Cut 1 – 3¼”xWOF strip
Subcut 9 – 3¼”x3¼” squares for half square triangles

Fabric 12 – ½ yd.
Cut 1 – 3¾”xWOF strips
Subcut 8 – 3¾”x3¼” squares cut once diagonally for center triangles
Cut 1 – 3¼”xWOF strip
Subcut 9 – 3¼”x3¼” squares for half square triangles

Fabric 13 – ¼ yd.
Cut 2 – 5½”xWOF strip
Subcut 10 – 5½”x5½” squares cut once diagonally for outer triangles

Fabric 14 – ¼ yd.
Cut 2 – 5½”xWOF strip
Subcut 8 – 5½”x5½” squares cut once diagonally for outer triangles
From remaining fabric cut 9 – 3¼”x3¼” squares for half square triangles

Fabric 15 – ¼ yd.
Cut 1 – 5½”x22” strip
Subcut 4 – 5½”x5½” squares cut once diagonally for outer triangles

Fabric 16 – FQ.
Cut 2 – 5½”x22” strips
Subcut 4 – 5½”x5½” squares cut once diagonally for outer triangles. Note direction of stripe when sewing block.

Fabrics 17 and 18 from EACH – FQ each.
Cut 3 – 3¼”x22” strips
Subcut 17 – 3¼”x3¼” squares for half square triangles

Fabrics 19 thru 25 from EACH – F8 each.
Cut 2 – 3¼”x22” strips
Subcut 9 – 3¼”x3¼” squares for half square triangles

Construction

Half Square Triangles – Make 302 use 272
Note: there will be extra half square triangle units for variety.

1. Using a mechanical pencil draw a diagonal line from corner to corner on the wrong side of the 151 – 3¼”x3¼” Fabric 1 squares.

2. With right sides together, pair marked background squares with the 151 assorted 3¼” print squares.

3. Stitch a scant ¼” on opposite sides of the marked line.

4. Cut on marked line to yield 302 half square triangle units. Press away from background.

5. Trim units to measure 2½”x2½” with seams.

6. For ease of piecing label and sort half square triangle units. Keep like units together.
**Construction – cont.**

**Blocks – Make 13 whole blocks**

*The directions are written for making 1 block at a time. Refer to page 6 for fabric selections to make 13 blocks as shown on the cover.*

**Step 1 – The Center**

1. Choose a 4½” square for the block center and 4 matching 3¾” triangles. Stitch the triangles to opposite sides of center square. Press toward triangles. Repeat with 2 remaining triangles. Block center should measure approximately 6¼” x 6¼ with seams.

2. Choose 4 matching 5½” outer triangles and sew to opposite sides of pieced center. Press toward outer triangles. Repeat with 2 remaining outer triangles.

3. Square up block center to measure 8½” x 8½” with seams.

**Step 2 – Half Square Triangle Units**

1. Select 16 half square triangle units. Refer to quilt image for color placement or choose your own arrangement to make each block unique. *Note placement of lights and darks.* Press seams away from center. Press center seam open.

2. Add 2½” x 2½” Fabric 2 corner squares to opposite ends of 2 rows. Press away from triangles. Make 2 rows. Rows should measure 2½” x 12½” with seams.

3. Add 2 units from Step 1 to opposite sides of block center. Press toward center.
4. Add the 2 rows with corner squares to top and bottom of block center. Press toward center.

**Block should measure 12½"x12½" with seams.**

**Make 13 blocks.**

**Setting Blocks – Make 8**

1. Follow Step 1 to construct block center, but add only 3 Fabric 3–5½” outer triangles to the sides of center.

2. Piece 2 half square triangle rows. Add a 2½"x2½" Fabric 2 corner square to end of one row and add a 2⅞" end triangle to one end of both rows. *See diagram for placement.*

3. Add rows to sides of block. *See diagram on right.*

**Squaring the Setting Blocks**

4. Place a rotary ruler over the block, aligning the ¼” line with the diagonal corners of the center square as shown below. Trim away excess fabric leaving a ¼” seam allowance. *Handle the half block carefully as the newly cut edges will be on the bias. See diagram.*

Make 8 Setting Blocks
Follow the Block and Setting Block directions and the diagrams below to make the block combinations as shown on the cover quilt.

**Block 1**
Make 5 blocks and 2 Setting Blocks

**Block 2**
Make 4 blocks and 2 Setting Blocks

**Block 3**
Make 2 blocks and 2 Setting Blocks

**Block 4**
Make 2 blocks and 2 Setting Blocks
Assemble Quilt

This quilt is pieced on the diagonal. Use the Fabric 5 sashing strips, the Fabric 6 corner squares and sashing triangles, and the Fabric 3 corner triangles in the layout.

**Sashing Rows**

Make the following:
- 2 Rows with 2 Sashing Triangles and 1 sashing strip
- 2 Rows with 2 Sashing Triangles, 3 sashing strips and 2 Sashing Squares
- 2 Rows with 2 Sashing Triangles, 5 sashing strips and 4 Sashing Squares

Press seams toward sashing strips.

**Block Rows**

Piece the following:
Row 1: Setting Block 2, **Sashing**, Block 1, **Sashing**, Setting Block 3
Row 2: Setting Block 1, **Sashing**, Block 2, **Sashing**, Block 4, **Sashing**, Block 2, **Sashing**, Setting Block 4
Row 3: Large Fabric 3 Corner Triangle, **Sashing**, Block 1, **Sashing**, Block 3, **Sashing**, Block 1, **Sashing**, Block 3, Large Corner Triangle
Row 4: Setting Block 4, **Sashing**, Block 2, **Sashing**, Block 4, **Sashing**, Block 2, **Sashing**, Setting Block 1
Row 5: Setting Block 3, **Sashing**, Block 1, **Sashing**, Setting Block 2

Join rows together. Add the remaining 2 Large Corner triangles to quilt top. Press. Quilt top should measure approximately 60"x60" with seams.

**Outer Border**

*Note: Border is designed so prints "chase" around quilt top. Please note direction and placement of motifs.*

1. Measure width of quilt top from side to side through center of quilt top.
2. Cut 2 border strips to that measurement (approx. 60") and add to top and bottom of quilt top. Motifs should be facing in opposite directions. Press.
3. Measure width of quilt top from top to bottom including border strips
4. Cut remaining 2 border strips to that measurement (approx. 76") and, noting placement of motifs add to opposite sides of quilt top. Press.

Quilt should measure 76"x76" with seams.

**Finishing**

Using a diagonal seam, join the 8 – 2½"xWOF strips end to end. Press seams open. Fold prepared strip in half wrong sides together and press to make the binding.

Layer, Quilt and Bind.
Fabric Requirements

Fabric 16  FQ  Fabric 17  FQ  Fabric 18  FQ  Fabric 19  FQ  Fabric 20  FQ
Fabric 21  F8  Fabric 22  F8  Fabric 23  F8  Fabric 24  F8  Fabric 25  F8
Fabric 31  F8  Fabric 32  F8  Fabric 33  F8  Fabric 34  F8

Backing – 5 yds